







Shoes & Channels, jacking screws, Grade A4 fasteners, DN1400 - 1800

The AVK Series 54 Reservoir Specification metal seated gate valve is designed to offer a more robust solution to gate valves installed on more arduous conditions. This valve can be used on installations where higher flow velocities occur - typically dams and reservoirs applications. Consideration to the valve design ensures that this valve will provide increased longevity under these tougher conditions.

### **Product description**

Metal seated gate valves with rotating, non-rising stem. For drinking water and neutral liquids to max 70°C. Operation is possible only via gearbox or actuator that is capable of supporting axial thrust loads.

- Designed according to EN 1074 part 1 & 2
- Standard flange drilling to EN1092-2 (ISO 7005-2), PN 16

#### Test/Approvals:

- · Hydraulic test according to EN 1074-1 and 2 / EN 12266
- Body: 1.5 X PN Seat: 1.1 X PN (Leakage Rate B)
- WRAS approved materials

#### **Features**

- · Ring firmly secured by mechanical fasteners to the wedge and body, machined to a smooth surface finish to ensure optimal sealing contact.
- Shoes and channel guides ensures uniform closure and reduced levels of vibration under higher flow conditions. Also provides accurate alignment, reduced friction and reduced wear and tear.
- A through bore housing for the stem in the wedge prevents stagnant water and build up of impurities.
- The round EPDM body-bonnet O-cord gasket is fixed in a recess to avoid blow-out.
- Full bore design for maximum system efficiency.
- Lifting eyes fitted onto to valve bonnet for improved handling and installation.
- · Jacking / easing screws included for improved maintenance purposes.
- Internal and external blue two pack epoxy coating 300um. (Increased DFT available on request.)
- · Clockwise to close operation as standard, clockwise to open available upon request.
- Stainless steel fasteners for increased corrosion protection.
- Alu-bronze wedge nut with lubricating abilities providing optimum compatibility with stem.

#### **Accessories:**

By-pass valve, gearbox, electrical and hydraulic actuator, extension spindles, inspection cover, floor pillar, position indicator, support brackets, flange couplings and adaptors.





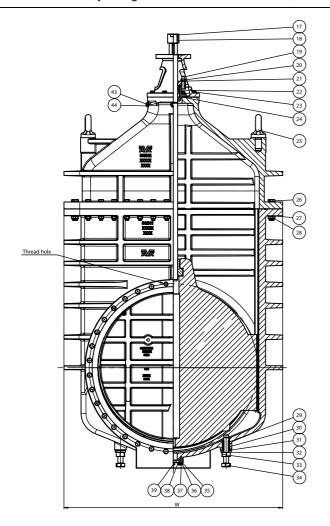


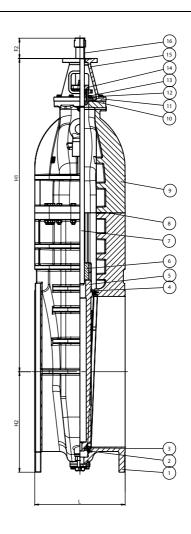
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54/31-A02

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# Component list:

1	Body	Ductile iron - EN 1563 - GJS-500-7					
2	Pin Rivet	Phospher Bronze BS 2874 PB102					
3	Seat Ring	Aluminium Bronze (EN1982 CC331G)(AB1)					
4	Face Ring	Aluminium Bronze (EN1982 CC331G)(AB1)					
5	Wedge	Ductile iron - EN 1563 - GJS-500-7					
6	Stem Nut	Aluminum Bronze -EN1982- CC333G					
7	Stem	SS EN 10088-3;(W1.4057)/ASTM A276-431					
8	Bonnet Gasket	EPDM					
9	Bonnet	Ductile iron - EN 1563 - GJS-500-7					
10	Gasket	EPDM					
11	Washer	SS ISO 3506; Grade A4					
12	Nut	SS ISO 3506; Grade A4					
13	Stud Bolt	SS ISO 3506; Grade A4					
14	Gland	Ductile iron - EN 1563 - GJS-500-7					
15	Stool	Ductile iron - EN 1563 - GJS-500-7					
16	Key	SS ISO 3506; Grade A4					
17	Bolt	SS ISO 3506; Grade A4					
18	Thrust Nut	Aluminum Bronze - EN12163 - CW307G					
19	Stud Bolt	SS ISO 3506; Grade A4					
20	Nut	SS ISO 3506; Grade A4					
21	Washer	SS ISO 3506; Grade A4					
22	Packing	PTFE					

23	Bolt	SS ISO 3506; Grade A4					
24	Stuffing Box	Ductile iron - EN 1563 - GJS-500-7					
25	Eyebolt	SS ISO 3506; Grade A4					
26	Bolt	SS ISO 3506; Grade A4					
27	Washer	SS ISO 3506; Grade A4					
28	Nut	SS ISO 3506; Grade A4					
29	O-Ring	EPDM					
30	Bushing	Aluminum Bronze - EN12163 - CW307G					
31	Washer	Copper alloy (CW608N)					
32	Washer	Copper alloy (CW608N)					
33	Nut	SS ISO 3506; Grade A4					
34	Jacking Screw	SS EN 10088-3;(W1.4401)/ASTM A276-316					
35	Washer	SS ISO 3506; Grade A4					
36	Nut	SS ISO 3506; Grade A4					
37	Bolt	SS ISO 3506; Grade A4					
38	O-Ring	EPDM					
39	Blanking Plate	Ductile iron - EN 1563 - GJS-500-7					
40	Channel	gunmetal CC491K or al-bro AB1					
41	Screw	SS ISO 3506; Grade A4					
42	Shoe	gunmetal CC491K or al-bro AB1					
43	Air Plug	SS EN 10088-1;(W1.4401)/ASTM A276-316					
44	Gasket	EPDM					

Components may be substituted with equivalent or higher class materials without prior notification.

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## Reference nos. and dimensions:

AVK ref. no.	DN	Closing	Flange	L	H1	H2	W	F2	Actuator	Theoretical
	mm	Direction	drilling	mm	mm	mm	mm	mm	flange	weight / kg
54-1400-31-1405424	1400	CTC	PN16	876	2870	885	1956	-	F35	7500
54-1600-31-1405424	1600	CTC	PN16	914	3291	1060	2290	-	F35	12130
54-1800-31-1405424	1800	CTC	PN16	1067	3659	1180	2454	-	F35	14800